

REAR SUSPENSION

[Return To Main Table of Contents](#)

GENERAL	2
REAR SUSPENSION	7
REAR AXLE HUB	13

GENERAL SPECIFICATIONS

Suspension system	3-link, torsion axle with coil spring
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Coil spring

Free height and identification color

Model		Free height mm (in.)	Identification color
1.6 GL ALL	1.8 GL ALL	348.0 (13.70)	Brown 2 lines
1.6 GLS ALL	1.8 GLS ALL	355.8 (14.01)	White 2 lines

GL, GLS : Trim level

Shock absorber

Type	Hydraulic, cylindrical, double acting type
Max. length	619 mm (24.37 in.)
Min. length	432 mm (17.01 in.)
Stroke	187 mm (7.36 in.)

SERVICE STANDARD

Toe	0 mm (0 in.)
Camber	- 4 0 '

NOTE

The rear wheel alignment is set at the factory and cannot be adjusted. If toe or camber is not within the specification, replace the damaged parts.

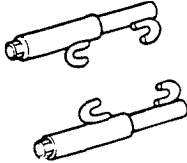
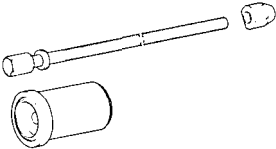
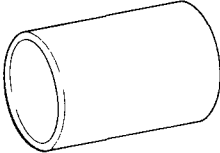

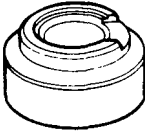
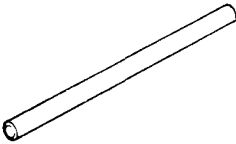
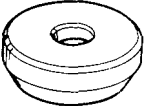
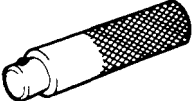
TIGHTENING TORQUE

	Nm	kg.cm	lb.ft
Wheel bearing self locking nut	150-200	1500-2000	108-145
Shock absorber upper mounting nut	25-35	250-350	18-25
Shock absorber lower mounting nut	80-100	800-1000	58-72
Lateral rod to body	80-100	800-1000	58-72
Lateral rod to axle beam	80-100	800-1000	58-72
Trailing arm mounting bolt	130-150	1300-1500	94-108
Brake assembly mounting bolt	50-60	500-600	36-43

LUBRICANT

	Recommended lubricant	Quantity
Wheel bearings, oil seal lip, inside surface of the hub and hub cap	SAE J310a, Multipurpose grease NLGI-2 or equivalent	As required

SPECIAL TOOLS

Tool (Number and Name)	Illustration	Use
09546-11000 Spring compressor		Compression of the front coil spring.
09555-28000 Torsion arm bushing remover and installer		Removal and installation of the torsion arm bushing (use with 09216-21100).
09216-21100 Mounting bushing remover and installer base		Removal and installation of the lateral rod bushing (use with 09545-21400, 09556-31000, 09555-28000).
09545-21400 Lateral rod bushing arbor		Removal and installation of the lateral rod bushing (use with 09216-21100, 09556-31000).
09556-31000 Bushing remover and installer		Removal and installation of the lateral rod bushing (use with 09216-21100, 09545-21400).
09517-21400 Drift		Removal of rear wheel bearing outer race.
09432-21700 Bearing outer race installer		Installation of rear hub bearing outer race (use with 09500-21000).
09500-21000 Bar		Removal and installation of oil seal and bearing (use with 09432-21700).

TROUBLESHOOTING

Symptom	Probable cause	Remedy
Abnormal sound	Loose installation parts Damaged or worn wheel bearings Faulty shock absorber Defective tire	Retighten Replace Replace damaged parts Replace
Poor ride control	Excessive tire pressure Faulty shock absorber Loose wheel nuts Sagging or broken coil spring Defective tire Worn bushings	Adjust pressure Replace Tighten to specified torque Replace Replace Replace
Vehicle body tilts to one side	Deformation of torsional axle and arm assembly Worn bushings Sagging or broken coil spring	Replace Replace Replace

SERVICE ADJUSTMENT PROCEDURE

REAR WHEEL ALIGNMENT

The rear suspension assembly must be free of worn, loose or damaged parts prior to measurement of rear wheel alignment.

Standard value

Toe 0 mm

Camber -40

NOTE

The rear wheel alignment is set at the factory and cannot be adjusted. If toe or camber is not within the standard value, replace the bent or damaged parts.

WHEEL BEARING STARTING TORQUE INSPECTION

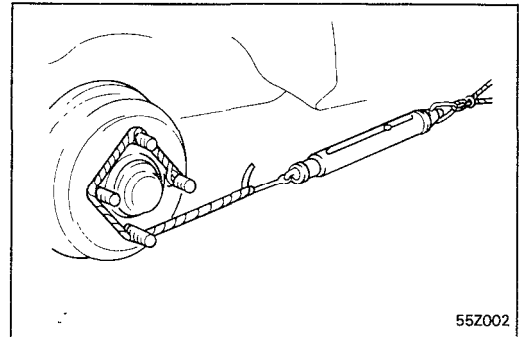
1. Remove the rear wheels.
2. Release the parking brake.
3. Measure the hub and drum starting force.

Service limit 22 Nm (2.2 kg.cm, 4.9 lbs) or less

4. If the hub and drum starting force exceeds the limit, remove the hub cap, loosen the wheel bearing nut and retighten it, and recheck the hub and drum starting force.
5. If the hub starting force is still beyond the limit, replace the bearings.

NOTE

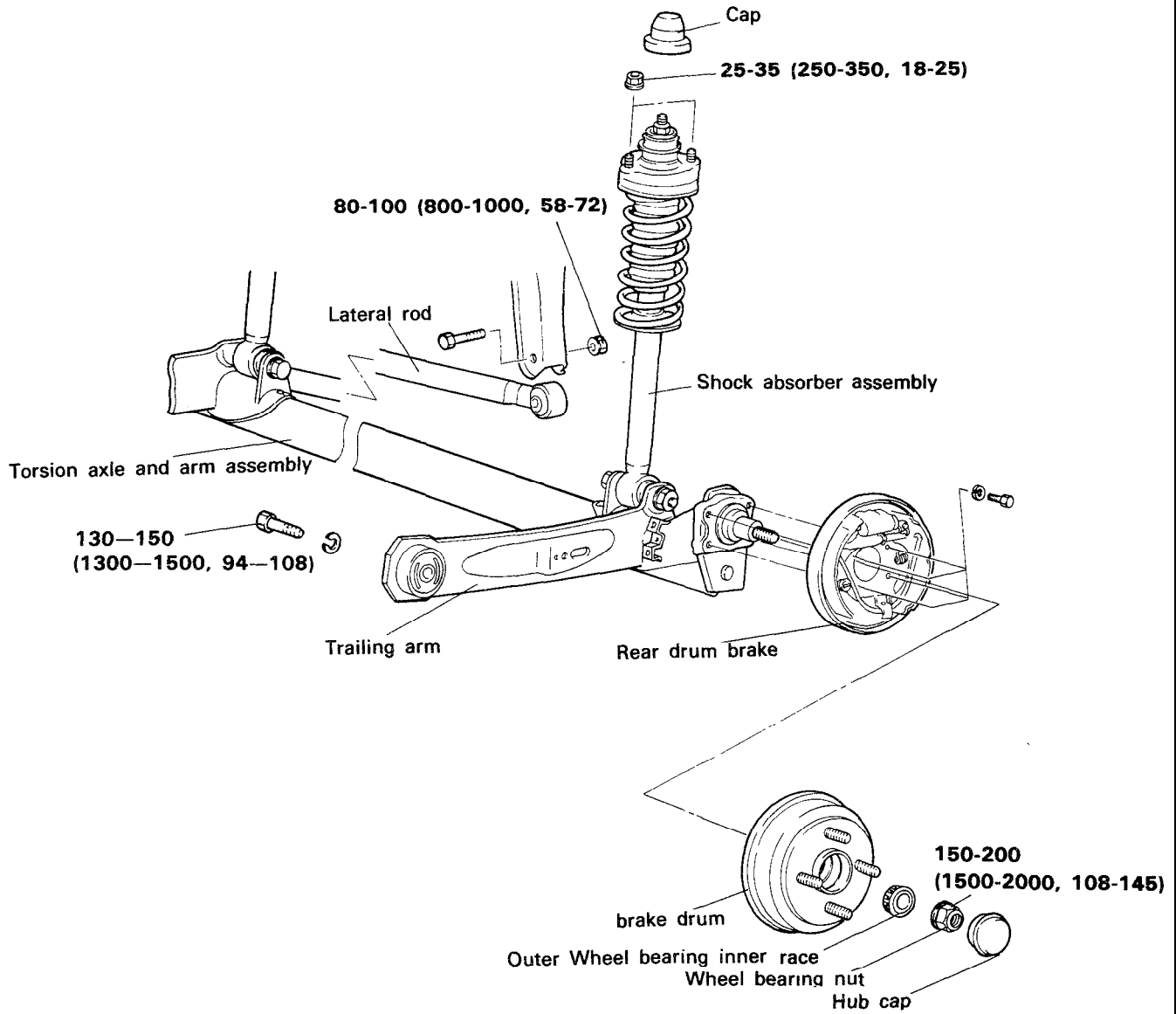
There should be no axial clearance for hub and bearing



55Z002

REAR SUSPENSION

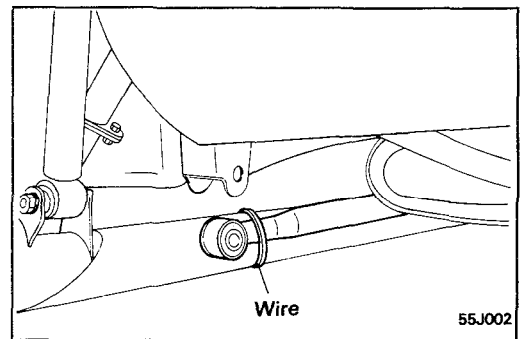
COMPONENTS



TORQUE : Nm (kg.cm, lb.ft)

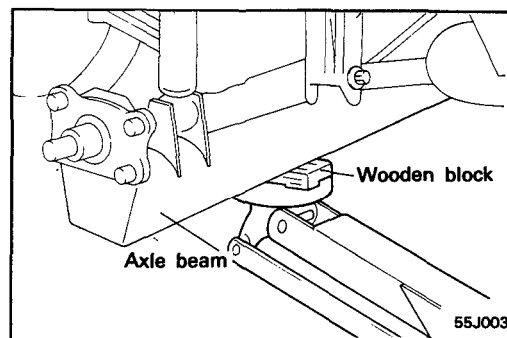
REMOVAL

1. Remove the lateral rod assembly.
2. Hold the lateral rod to the axle beam with wire, etc.



55J002

3. Jack up the torsion axle and arm assembly.
4. Remove the shock absorber mounting nuts and trailing arm mounting bolts.

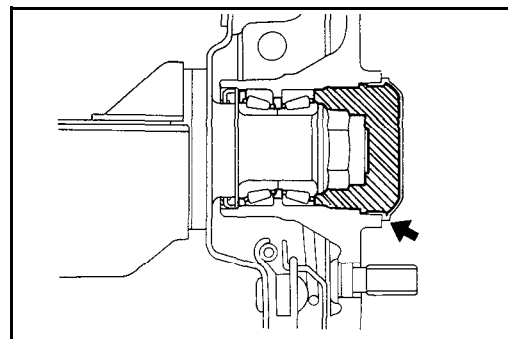


INSPECTION

1. Check the trailing arm and axle beam for deformation or damage.
2. Check the torsion bar for damage.
3. Check the lateral rod for damage or deformation.
4. Check the bushings for crack, deterioration, or unusual wear.

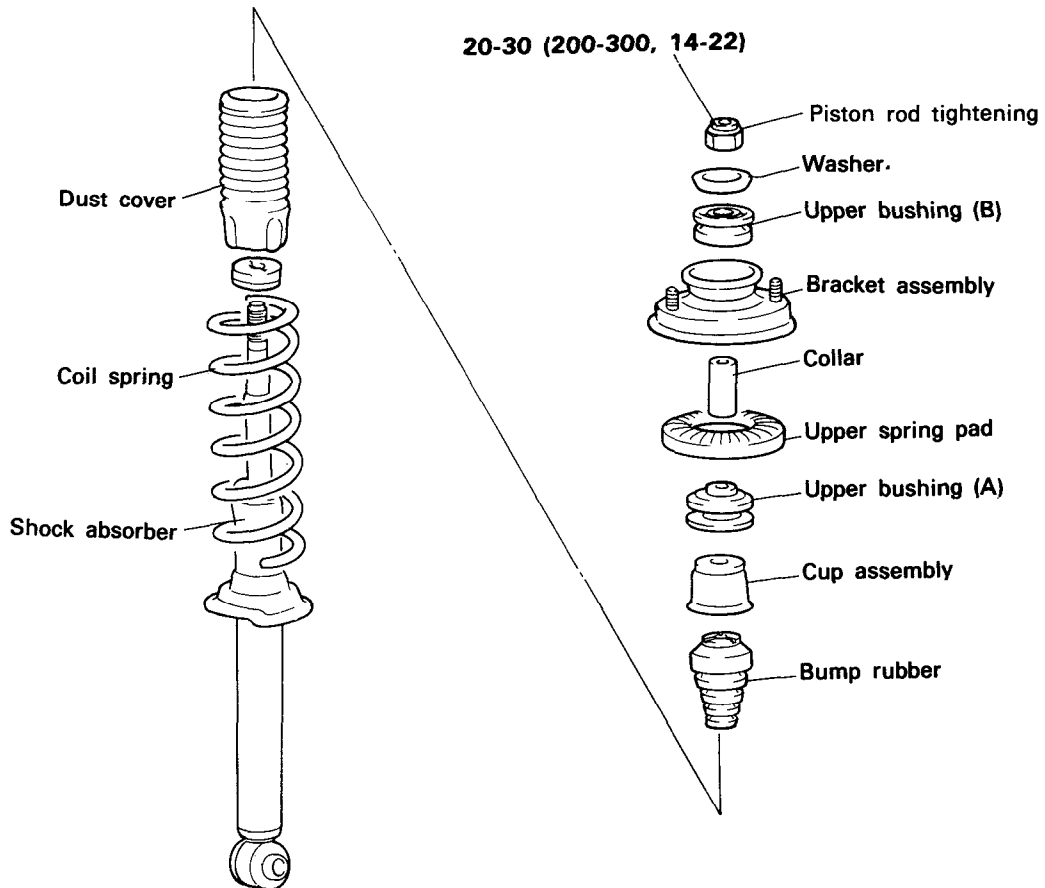
INSTALLATION

1. Install and tighten the rear wheel bearing nut to the specified torque. Check the wheel bearing for end play and starting force. (Refer to Page 55-6).
2. After filling the hub cap with multipurpose grease, install the hub cap.



SHOCK ABSORBER

COMPONENTS



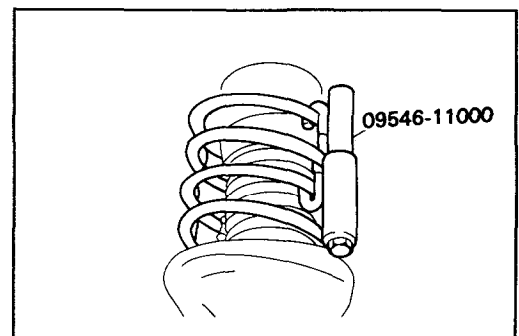
TORQUE : Nm (kg.cm, lb.ft)

DISASSEMBLY

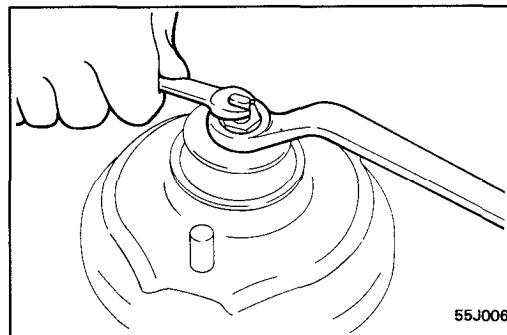
1. Before removing the piston rod tightening nut, compress the coil spring using the special tool.

CAUTION

Do not use an air tool to compress the special tool.



2. While holding the piston rod, remove the piston rod tightening nut.

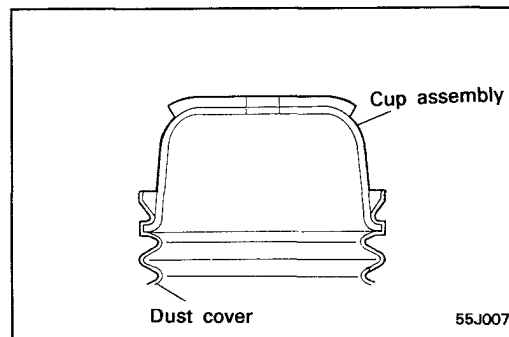


INSPECTION

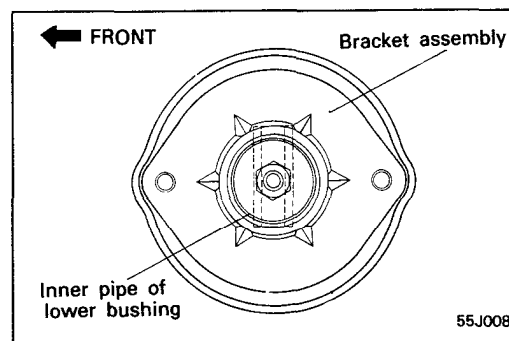
1. Check the rubber parts for damage.
2. Check the coil springs for damage or deterioration.

ASSEMBLY

1. As shown in the illustration, fit the dust cover to the cup assembly.

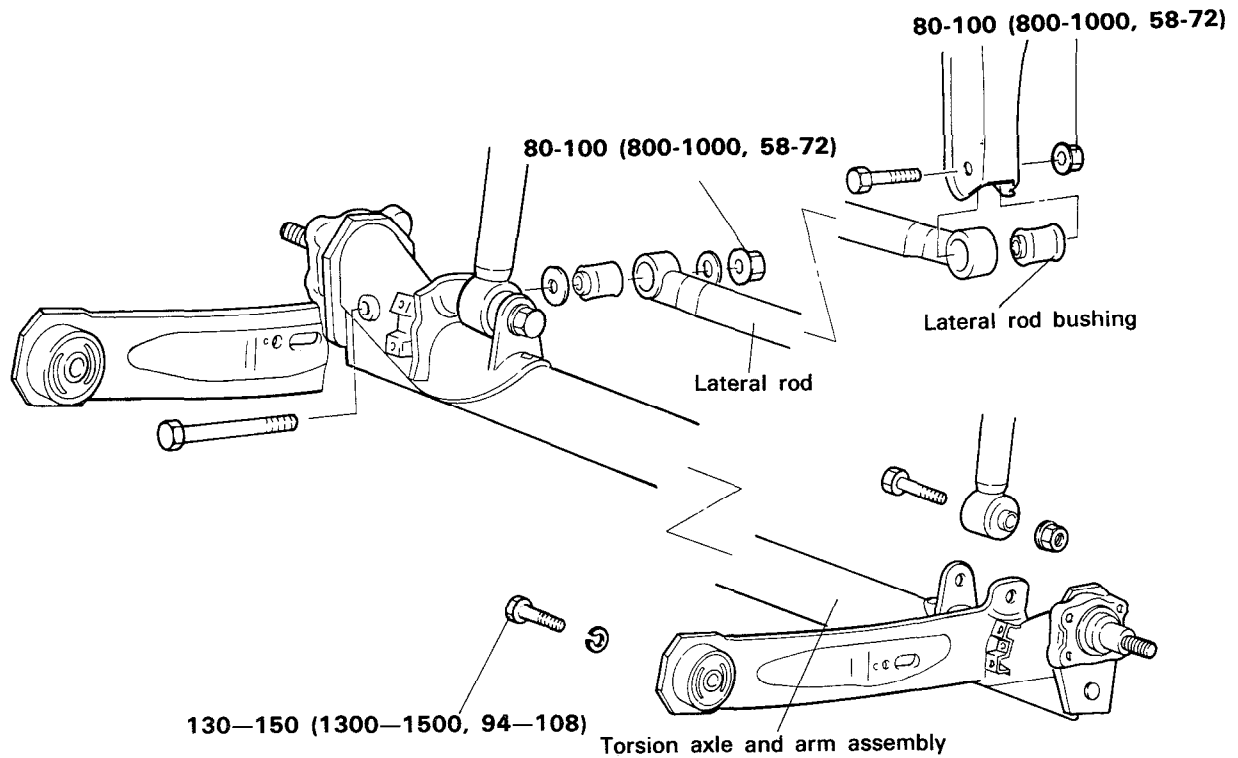


2. With the position of the bracket assembly as shown in the figure, tighten the tightening nut according to the specified torque.



TORSION AXLE, ARM ASSEMBLY AND LATERAL ROD

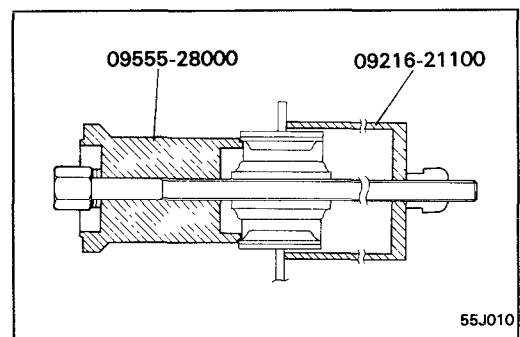
COMPONENTS



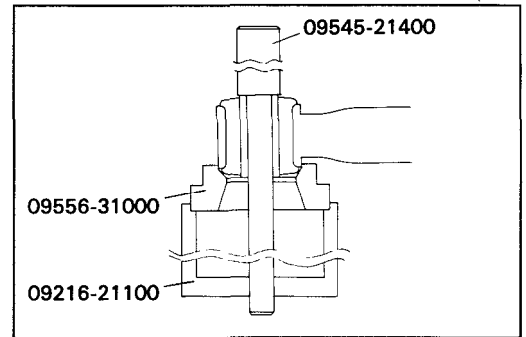
TORQUE : Mm (kg.cm, lb.ft)

DISASSEMBLY

1. Drive out and press in the arm bushing using the special tool.

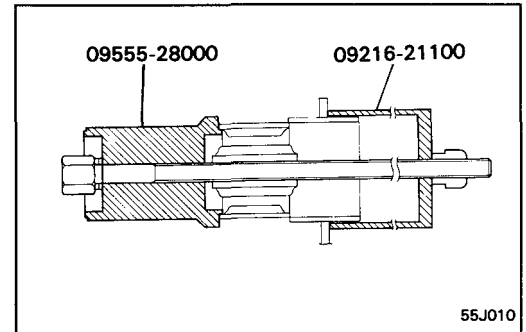


2. Drive out and press in the lateral rod bushing using the special tool.

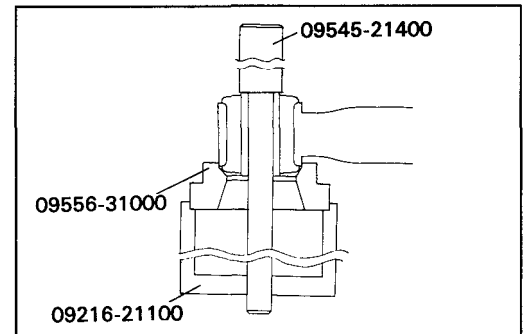


ASSEMBLY

1. Install the trailing arm bushing with the special tool.

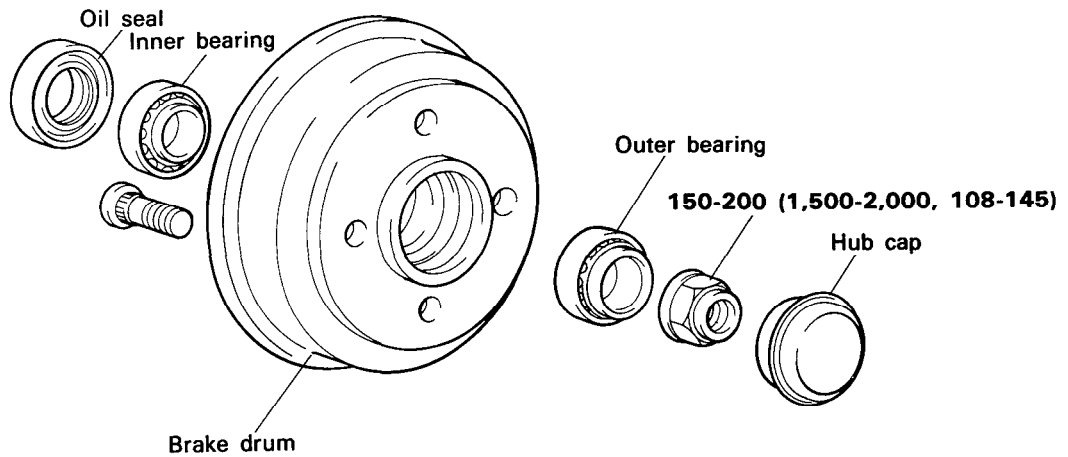


2. Press in the lateral rod bushing with the special tool.
Press in the bushing so that the amount of projection is equal on either side.



REAR AXLE HUB

COMPONENTS



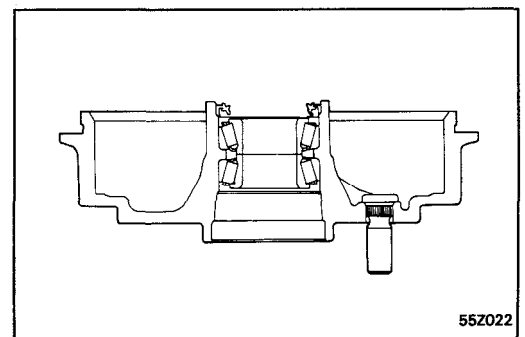
TORQUE : Nm (kg.cm, lb.ft)

REMOVAL

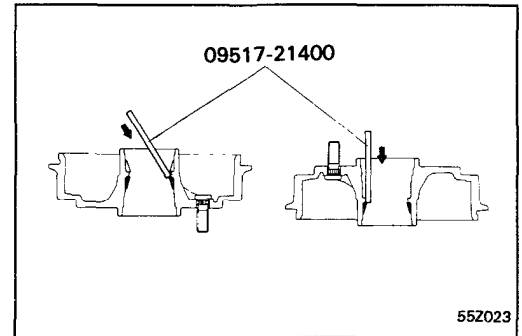
1. Jack up the rear of the vehicle and support it on jack stands.
2. Remove the wheel and tire.
3. Remove the brake drum.

DISASSEMBLY

1. Using a flat-blade screwdriver, remove the oil seal from the drum.

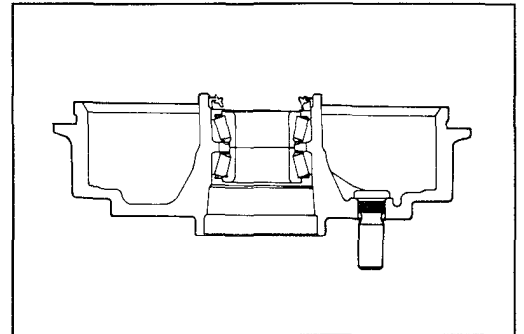


2. After removing grease from inside the hub, remove the bearing outer races, using a hammer and drift.



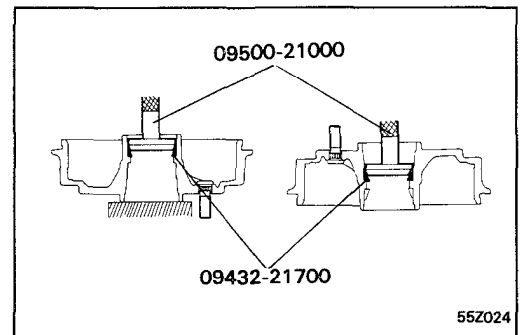
INSPECTION

1. Check for a damaged or worn bearing.
2. Check for a worn or damaged brake drum inside surface.



ASSEMBLY

1. After applying the specified grease to the bearing surface, drive the bearing outer races into position.



2. Install the inside bearing inner race.
3. Install the grease seal and apply grease to the seal lips.

NOTE

Be sure to use a new grease seal.

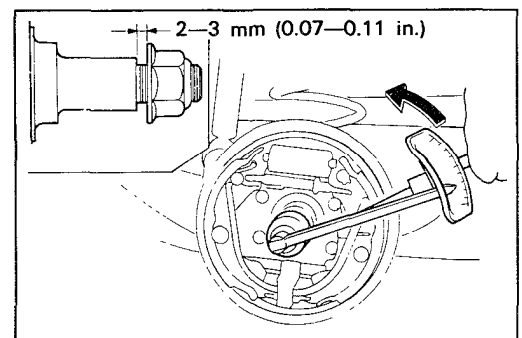
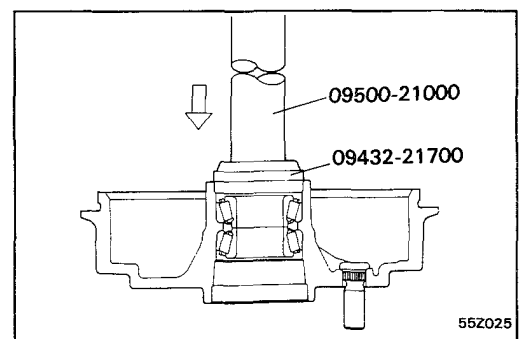
4. Install the outside bearing inner race.

INSTALLATION

1. Before installing the rear hub assembly, inspect the rear wheel bearing nut using the following method to determine whether it is reusable or not.
 - 1) Screw in the rear wheel bearing nut on the spindle until the gap shown in the illustration is achieved.
 - 2) Measure the torque required to rotate the rear wheel bearing nut while backing it off (turning it counter-clockwise).

Limit : 6.5 Nm (48 ft.lbs.)

- 3) If the measured torque is less than the limit, replace the rear wheel bearing nut with a new one.



2. Install and tighten the rear wheel bearing nut to the specified torque. Check the wheel bearing for end play and starting force. (Refer to Page 55-6)
3. After filling the hub cap with multipurpose grease, install the hub cap.

MOTE

The rear hub cap be reused unless it is damaged or deformed.

